

Setup Instructions for RE-9096

20'



Plan View



Setup Instructions for RE-9096, Lightboxes

Setup Instructions for RE-9096, Wings





Setup Instructions for RE-9096, Headers

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.







Spline Connection



Extrusion & Lock Connection





Engaged Lock

Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions (corner connectors of **lower** horizontal extrusion
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.



	U	pper Horizontal Extrusion
onto	Corner Connectors	Corner Connectors
sion.		Slide verticals over lower connectors. Then slide upper connectors into groove of verticals. Tighten all knobs.
	Corner Connecto	Corner

Lower Horizontal Extrusion

All knobs must be tightened securely to ensure a proper connection.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

SEG Graphic Installation

Corner A	Corner B
Corner D	Corner C

It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1

Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2 the corners.

Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of



Step 3

Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.